



UNION

PROCESSING SYSTEMS LLC



THE ULTIMATE CLASS I & II NON-HAZARDOUS
DEEP WELL DISPOSAL FACILITY
& TRANSPORTATION SERVICE



www.unionpsys.com

ABOUT US

Union Processing Systems is a Non-Hazardous Class I & II Deep Well Disposal Facility. Union proudly provides disposal service with one of the most modern facilities within the non-hazardous industrial wastewater industry.

Our focus is on the details. Union's commitment is to provide safe, responsible, compliant, and economical deep well injection while ensuring extraordinary customer service. Since inception, Union has recorded zero lost time as well as no recordable incidents, no violations, and a perfect safety rating. We treat truck waiting time like we are spending our own money. It is our commitment to get your trucks safely in and out of our facility.

TRANSPORTATION

We can arrange transportation for you making scheduling easier and reduce the number of vendors you have to call, number of purchase orders you issue, and the number of invoices to process - all of which saves you time and money.

WHY INJECTION WELLS

The United States Environmental Protection Agency (EPA) says *"Class 1 underground injection wells are safer than virtually all other waste disposal practices"* [EPA report No. 570/9-91-031].

A wide variety of industries throughout the United States now depend on Class I disposal wells for the safe disposal of liquid wastes. Some of the largest companies in the world rely on underground injection for secure, permanent disposal that has successfully shielded them from third-party liability for decades. The technology has been proven through wide use to be one of the most efficient and effective methods for handling large quantities of low concentration liquid waste. Typically, these wastes are comprised of mainly water, with low chemical concentration. Often these liquids have already been recycled or treated and are not usable as a resource because they have little product recovery, economic or energy value.

Our facility provides financially competitive solutions with low managed ongoing operation and maintenance costs, a cost-effective alternative to wastewater treatment. Most traditional wastewater treatment plants are constrained by high COD and TOC analytics. We do not have the same constraints and can handle oil and solids by stream evaluation.

PROFILING

Information

Discuss stream specifics and general opportunity information with your sales representative. Any applicable generator knowledge, SDS, or TCLP analysis is requested to assist determining the stream is non-hazardous.

Sample

Provide a 2-quart composite sample and fully executed Union-provided Chain of Custody document to your sales representative or our onsite lab personnel.

In-House Pre-Acceptance Testing

Union offers free pre-acceptance testing on all new streams to ensure that customers have no wasted expense throughout the profiling process. Your sales representative will provide your pre-acceptance test results once complete.

Quote

If pre-acceptance test results are approved, your sales rep will use the data collected to generate your disposal agreement.

Permit Required Third-Party Testing

When accepting terms of your disposal agreement, you will be asked to provide third-party analytical test results. Before signing the agreement, you will be asked to select from the options to either provide your own analytical report or to consent to testing by Union's 3rd party accredited vendor. Third-party testing is a requirement to satisfy Union's permit for disposal. All profiles must have analysis on file from a TCEQ accredited laboratory.

Profile

Your final phase of testing is complete, and your results are in. Now we profile your stream. Your sales representative will provide you with a blank profile form and is there to provide you with assistance as needed. With all the correct information in place and approval from Union's EHS department, your profile will be assigned a unique ID number and your representative will provide you with the completed applicable documentation. Your stream is now ready for disposal!



100%
COMPLIANT
GUARANTEE

GENERALLY ACCEPTED STREAMS

- High COD, TOC, BOD
- Amine Water
- Low Concentration Ammonia Streams
- Bilge Water
- Chemical Wastewater
- Contaminated Ground Water
- Equipment Wastewater
- Food Grade Wastewater
- Glycol Bleed Water
- Oily Water
- Non-Haz Wastewater
- Process Scrubber Water
- Remediation Wastewater
- Hydrocarbon/ Process Contact Water from Rain Events
- Water from Hazmat Clean-up Activities
- Tank Cleaning Water
- Truck/Rail Car Wash Water

ADVANTAGES AND VALUE

- Union Processing System's surface facility construction exceeds the standards for liquid waste storage, being one of the newest, most innovative Class I wastewater disposal facilities with 100% above ground process piping.
- Our well is over a mile deep and undergoes annual third-party MIT (Mechanical Integrity Testing) reviewed by the Texas Commission on Environmental Quality.
- Our facility is manned 7 days a week, 24 hours a day.
- Union is equipped with three fully functional paved bays to facilitate the offloading of your waste - saving you both time and money.
- We offer competitive pricing by stream.
- On-site quality lab.
- Accurate and detailed billing in 72 hours or less.
- Union's scale house is equipped with calibrated scales to provide accurate inventory of off-loaded gallons.
- Ready to arrange customers' transportation needs.
- CHWMEG Certified
- Profiles can be completed in as little as 2 business days.



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Experience the Union Advantage

At Union, excellent customer service is the expectation, not just the intention.

Our commitment is to provide value to your company by offering competitive pricing and ensuring that your waste is handled in a 100% compliant and responsible manner.

You need more than a vendor;
you need a partner;
you need Union.



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